



# **Magnelis®**

## The harshest environments need the toughest skin protection

Magnelis® is an exceptional, new metallic steel coating providing surface protection in a variety of applications against long-term wear and tear.

This unique coating offers a combination of attributes. Magnelis® provides:

The best corrosion resistance performance; up to 10 times better than galvanised steel

The best suited protection to withstand harsh environments

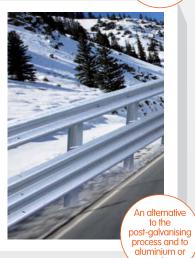
The most cost-effective alternative to the post-galvanised process

### Magnelis® examples of applications









#### The chemical composition of Magnelis® has been optimised to provide the best corrosion-resistance results.

Magnelis® is produced on a classic industrial hot dip galvanising line, but dipped in a molten bath with a unique metallic chemical composition of zinc with 3.5% aluminium and 3% magnesium. The 3% magnesium is crucial as it creates a stable and durable layer across the entire surface and gives a far more effective corrosion protection than coatings with a lower magnesium content. As such, MekoMag magnelis which is produced from ArcelorMittal's Magnelis® provides significantly superior performance than alternative European products.

Magnelis® has a natural dark grey, spangle-free smooth aesthetic aspect. Magnelis® is available with a standard environmentally friendly E-Passivation® (translucent CrVI-free temporary protection) or can be oiled on request.

## Magnelis® Key benefits

#### **Superior corrosion resistance**

Nothing offers better protection than Magnelis® in chloride or ammonia environments. Due to its unique chemical composition, Magnelis® provides superior corrosion resistance than standard hot dip galvanised steel.

The destruction of coating that occurs in an ammonia environment is seven times less with Magnelis® than with a standard zinc coating. In addition, Magnelis® guarantees a longer-lasting, active coating protection over time.

Over an eight-month period, a range of metallic coated products were submitted to salt spray tests. The results clearly highlighted the superior corrosion resistance performance of Magnelis® over other metallic coatings. No red rust was observed on the Magnelis® sample.

#### Self-repairing protection on cut edges

In addition to being fortified by a cathodic protection equivalent to zinc coating, Magnelis® protects exposed cut edges with a thin zinc-based protective film with magnesium, which prevents corrosive reactions. The nature of this film varies depending on the environment and the properties according to the aluminium and magnesium content.

#### An alternative to post-galvanising and other metals

Magnelis® provides a real advantage over post-galvanised products (with a ZM 310 g/m $^2$  coating) and even over high value products such as stainless and aluminium.

Depending on the environment to which it is exposed, Magnelis® delivers a significant coating weight reduction of 2 to 4 times less than post-galvanised products, while still performing significantly better in terms of corrosion resistance and cost-effectiveness.

#### **Environmentally responsible**

The application of Magnelis® ensures the preservation of natural resources since it uses less zinc than pure zinc coatings. Magnelis® reduces considerably the zinc runoff in soils.

Magnelis® after 34 weeks



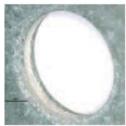
Hot dip galvanised after 6 weeks



Salt spray test 20 µm coating per side



6 months 30-40% red rust 60% white rust



16 months 10% red rust 70% white rust

Outdoor exposure over different time periods of Magnelis® ZM310 with 2 mm thickness in Brest (France)

Marine category C5-M (the most severe) Institut Français de la Corrosion

Post-galvanised 85 µm



**Salt spray test 2000 hours** Post-galvanised 85 µm coating



Magnelis® ZM310/25 µm coating

### Magnelis® Excellent workability

Thanks to its highly resistant, adherent metallic layer, Magnelis® can be formed in a variety of methods, including bending, drawing, profiling etc. By decreasing the amount of metallic coating, while safeguarding corrosion resistance levels, spot welding is consequently improved.

A protective oxide barrier covers the weld, preventing the development of red rust. Thinner coating facilitates processing and delivers substantial savings. Magnelis® performs three times better than standard galvanised steel, reduces powdering effect and loses less coating weight in processing tools

Mekomag is made with ArcelorMittal's Magnelis® self-healing metallic coated steel





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